



OK Autrod 13.20 SC

OK Autrod 13.20SC is a Cr-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Very low level of impurities. X-factor (Bruscato-) max. 11. With OK Flux 10.63 for highest toughness requirements also after Step-Cooling; very clean weld metal with X-factor max. 15. Mainly for creep resistant steels (2,25% Cr, 1% Mo).

Classifications	SFA/AWS A5.23 : EB3R
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Typical Weld Metal Analysis %

C	Mn	Si	S	P	Cr	Mo
0.10	0.63	0.16	0.004	0.01	2.30	1.00