

OK Autrod 308L SAW

A continuous, solid, corrosion-resistant, chromium-nickel wire. OK Autrod 308L has good general corrosion resistance. The alloy has a low carbon content which makes it particularly suitable for applications where there is a risk of intergranular corrosion. OK Autrod 308L is widely used in the chemical and food-processing industries, as well as for pipes, tubes and boilers and can be used in combination with OK Flux 10.93, OK Flux 10.94 or OK Flux 10.95.

Classifications Wire Electrode	SFA/AWS A5.9 : ER308L EN ISO 14343-A : S 19 9 L
Approvals	CE EN 13479 DB 52.039.15 NAKS/HAKC 2.4-4.0 mm VdTUV 12101

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Austenitic (with approx. 10 % ferrite) 19% Cr - 9% Ni - Low C
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	N
0.02	1.9	0.4	9.8	19.8	0.05